

FSS H (hard flexible support plate)



Execution hard

For fast and aggressive material removal.

ø	Applications	Thread	Order No.	max. Speed	
mm				min ⁻¹	
125	►KFS 125, FVVS 127	M 14	049 023 01	12 200	1
175	►KFS 178, FVVS 178	M 14	019 637 02	8 600	1

FSS W (soft flexible support plate)



Execution soft

For controlled grinding work. Produces a fine grinding pattern.

ø	Applications	Thread	Order No.	max. Speed	
mm				min ⁻¹	
115	►KFS 115	M 14	909 681 00	13 200	1
125	►KFS 125, FVVS 127	M 14	909 682 00	12 200	1
175	►KFS 178, FVVS 178	M 14	019 637 01	8 600	1

KFS CE-11 (ceramic fibre disc)



Impressive self-sharpening effect when processing very hard surfaces. Offers aggressive grinding and a very long service life. An additional active grinding layer also reduces the grinding temperature on the workpiece.

ø	Grain size	Order No.	max. Speed	
mm			min ⁻¹	
125	36	909 907 00	12 200	50
	60	909 910 00	12 200	50
	80	909 911 00	12 200	50
	100	909 912 00	12 200	50
	120	909 913 00	12 200	50

KFS CE-22 (ceramic+ fibre disc)



Featuring a precision-formed, ceramic abrasive grain and active grinding layer – without compromising performance or economy. Very good abrasion rate and service life, especially at low and medium contact pressures. The special design of this fibre disc produces low temperatures even on badly conducting stainless steels.

ø	Grain size	Order No.	max. Speed	
mm			min ⁻¹	
115	36	913 318 00	13 200	25
	60	913 319 00	13 200	25
	80	913 320 00	13 200	25
	120	913 321 00	13 200	25
125	36	913 322 00	12 200	25
	60	913 323 00	12 200	25
	80	913 324 00	12 200	25
	120	913 325 00	12 200	25
178	36	913 326 00	8 600	25
	60	913 327 00	8 600	25
	80	913 328 00	8 600	25
	120	913 329 00	8 600	25

FSS-K Z- (Non Woven Back Pads)


ø	Applications	Thread	Order No.	max. Speed	
mm				min ⁻¹	
115	▶ FVVS 115-K	M14	913 031 00	10 000	1
125	▶ FVVS 125-K	M14	912 955 00	10 000	1

FVVS-K (Non Woven Disc)


ø	Grain size	Order No.	max. Speed	
mm			min ⁻¹	
125	C	912 953 00	8 000	10
	M	912 915 00	8 000	10
	VF	912 954 00	8 000	10

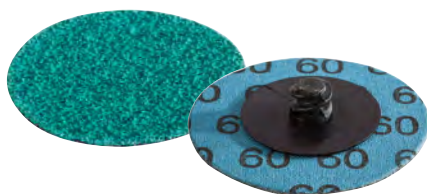
EC=extra coarse, VC=very coarse, C= coarse, M= medium, VF= very fine, SF= super fine
 Removing heat tinting, smoothing surfaces, light cleaning and deburring work.

FPS-LFS (felt polishing disc)


ø	Bore	Order No.	max. Speed	
mm	mm		min ⁻¹	
125	22,2	912 606 00	7 700	5

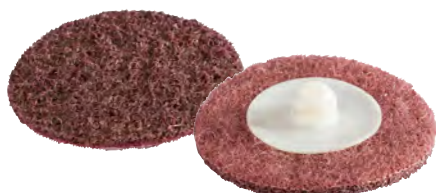
SBH M 14: roll-on abrasive holder


ø	Execution	Thread	Order No.	max. Speed	
mm				min ⁻¹	
50	M	M 14	908 599 00	20 000	1
75	M	M 14	908 600 00	12 000	1

SB R VA Zirconia Alumina roll-on


Made with a self-sharpening effect and active grinding layer. Impressively aggressive, cool grinding and high abrasion. Suitable for stainless steel and alloyed steel.

ø	Grain size	Order No.	Backing pad	max. Speed	
mm				min ⁻¹	
50	36	908 451 00	SBH R 50	20 000	100
	60	908 452 00	SBH R 50	20 000	100
	80	908 453 00	SBH R 50	20 000	100
	120	908 766 00	SBH R 50	20 000	100
75	36	908 460 00	SBH R 75	12 000	50
	60	908 461 00	SBH R 75	12 000	50
	80	908 462 00	SBH R 75	12 000	50
	120	908 767 00	SBH R 75	12 000	50

FVVS R Non-woven roll-on


Reducing roughness depths, removing heat tinting, smoothing surfaces, light cleaning and deburring work. For removing pre-grinding marks on any metal.

ø	Grain size	Order No.	Backing pad	max. Speed	
mm				min ⁻¹	
50	C	908 477 00	SBH R 50	20 000	50
	M	908 476 00	SBH R 50	20 000	50
	VF	908 475 00	SBH R 50	20 000	50
75	C	908 480 00	SBH R 75	12 000	25
	M	908 479 00	SBH R 75	12 000	25
	VF	908 478 00	SBH R 75	12 000	25

C=coarse, M=medium, VF=very fine

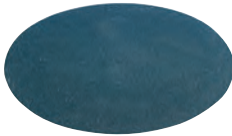
Orbital Sander

LOB 10



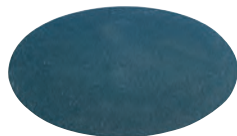
KFS-K VA (Hook & Loop Disc)

Zirconia / ALOX versatile abrasive discs with additional active grinding layer for fast & rugged abrasion while maintaining uniform surface quality. For all metals, especially stainless steels.



ø	Grain size	Order No.	max. Speed	
mm			min ⁻¹	
125	40	V125G40	10 000	50
	60	V125G60	10 000	100
	80	V125G80	10 000	100
	120	V125G120	10 000	100
	180	V125G180	10 000	100
	240	V125G240	10 000	100
	320	V125G320	10 000	100
	400	V125G400	10 000	100
	600	V125G600	10 000	100
	800	V125G800	10 000	100

KPS-K VA Hook and Loop Discs for Orbital Sanding



ø	Grain size	Order No.	max. Speed	
mm			min ⁻¹	
150	40	V150G40	10 000	50
	60	V150G60	10 000	100
	80	V150G80	10 000	100
	120	V150G120	10 000	100
	180	V150G180	10 000	100
	240	V150G240	10 000	100
	320	V150G320	10 000	100
	400	V150G400	10 000	100
	600	V150G600	10 000	100

KPS-K VA (Hole Pattern to order)



ø	Grain size	Order No.	max. Speed	
mm			min ⁻¹	
150	40 - 600	909 750	10 000	100